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## Technical Data Sheet

# Permatex® All-Purpose Spray Adhesive

AAM Revised 10/02

### PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex® Spray Adhesive is an all-purpose, pressure sensitive, spray adhesive that allows both permanent and repositionable bonding.

### PRODUCT BENEFITS

- Fast tack
- Resists water and humidity
- Repositionable or permanent bond
- Adheres to both porous and non-porous materials
- Won't bleed through - surfaces remain unstained
- Safe on all surfaces - non-aggressive solvents
- VOC compliant
- Will not shrink

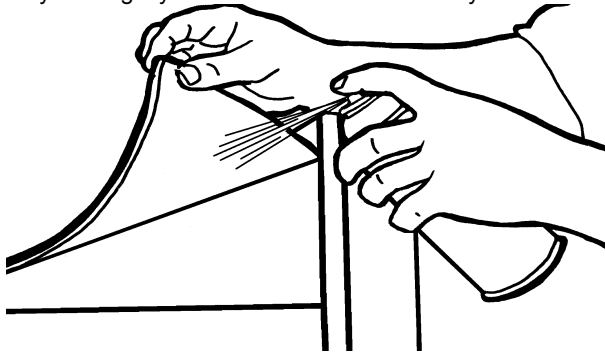
### TYPICAL APPLICATIONS

Bonds the following substrates:

- Paper
- Fabric
- Leather
- Cardboard
- Polystyrene foam
- Foam rubber
- Foil
- Metal
- Most plastics
- Rubber
- Felt
- Cork
- Glass
- Wood

### DIRECTIONS FOR USE

1. Provide adequate ventilation.
2. Surfaces should be free of oil, dirt and grease.
3. Mask areas that should not be coated.
4. Shake can well. Note: The product does not require a ball agitator. For best results, the aerosol can should be at room temperature before spraying.
5. **For a repositionable bond**, apply a uniform coat to one surface. After a few seconds, press sprayed item to surface. To reposition sprayed item, start at a corner and peel back. Allow one minute to dry.
6. **For a permanent bond**, apply a medium coat to both surfaces. Allow to dry one minute before bonding together. For more porous surfaces, bond them while they are slightly wet. Allow one minute to dry.



Note: For headliners use **Heavy Duty Spray Adhesive**. Aerosol product will cover (2 coats) ~ 16 square feet.

### For Cleanup

1. Turn can upside-down and spray to clear nozzle.
2. Clean hands with Permatex® brand hand cleaners.

### PROPERTIES OF MATERIAL

	Typical Value
Chemical Type	Rubber
Appearance	Clear liquid
Odor	Solvent
Flash Point	Aerosol, contents under pressure, consult MSDS
NFPA 704 Flammability Rating	4 (Highly flammable)

### GENERAL INFORMATION

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as an adhesive for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).**

### ORDERING INFORMATION

Part Number	Container Size
82019 (118DA)	16 oz. aerosol can

### STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8\_ to 28\_C (46\_ to 82\_F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range.

### NOTE

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