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Revision Date:

Version

1. IDENTIFICATION

Product Identifier

Product Name PENETRATING OIL & LUBRICANT

Other means of identification

SDS

 Item # M-27231
 M-27235
 M-27236
 M-27237

Recommended use of the chemical and restrictions on use

Recommended Use Metalworking lubricant

Details of the supplier of the safety data sheet

Supplier Address

 Ashburn Chemical Technologies
 7403 Wright Rd
 Houston, TX 77041

Emergency Telephone Number

Company Phone Number 832-399-1000
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
 1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear liquid **Physical State** Liquid **Odor** Petroleum

Classification

Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Vapors)	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Aspiration toxicity	Category 1
Flammable Liquids	Category 4

Hazards Not Otherwise Classified (HNOC)

May be harmful if swallowed

Signal Word

Danger

Hazard Statements

 Harmful in contact with skin
 Harmful if inhaled
 May be fatal if swallowed and enters airways
 Combustible liquid

**Precautionary Statements - Prevention**

Wear protective gloves/protective clothing/eye protection/face protection
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Keep away from flames and hot surfaces. - No smoking.

Precautionary Statements - Response

IF ON SKIN: Wash with plenty of soap and water
 Wash contaminated clothing before reuse
 Immediately call a poison center or doctor/physician
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Immediately call a poison center or doctor/physician
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 Do not induce vomiting
 In case of fire: Use Water spray, fog or regular foam for extinction

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other Hazards

Harmful to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Petroleum Distillates, Hydrotreated light	64742-47-8	Proprietary
Aliphatic Hydrocarbon Solvent	64742-88-7	Proprietary
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	Proprietary

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin Contact	Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. Get medical attention.
Inhalation	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

Ingestion Do not induce vomiting. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms May cause eye, skin and respiratory tract irritation. Aspiration may occur during swallowing or vomiting and cause lung damage.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Aspiration into the lungs may occur during ingestion or vomiting, causing lung damage or even death due to chemical pneumonia.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Combustible liquid; Vapors are heavier than air and may travel along the ground or be moved by ventilation and ignited by heat, pilot lights, other flames and ignition sources at locations distant from material handling point. Never use welding or cutting torch on or near drum (even empty) because product (even just residue) can ignite explosively. Cool containers to prevent pressure build up, auto ignition or explosion.

Hazardous Combustion Products When heated to decomposition it emits acrid smoke and irritating fumes, carbon monoxide.

Protective equipment and precautions for firefighters

Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus(SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental Precautions Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Absorb or cover with dry earth, sand or other non-combustible material.

Methods for Clean-Up Use clean non-sparking tools to collect absorbed material. Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS. Contain large spills and pump into a suitable tank for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800) 424-8802.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing fumes, vapors, mists, spray. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Use only with adequate ventilation. Keep away from heat/sparks/open flames/hot surfaces. — No smoking.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store in open or unlabeled containers. Store away from heat and open flame. Storage temperature > 40 F. Store locked up.

Incompatible Materials Oxidizing agents. Strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines No exposure limits noted for ingredient(s) The following information is given as general guidance

Appropriate engineering controls

Engineering Controls Maintain eye wash fountain and quick-drench facilities in work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Respiratory Protection Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Petroleum
Appearance	Clear liquid	Odor Threshold	Not determined
Color	Clear	Remarks • Method	
<u>Property</u>	<u>Values</u>		
pH	Not determined		
Melting Point/Freezing Point	Not determined		
Boiling Point/Boiling Range	> 176.66 °C / > 350 °F	(at 760 mm Hg)	
Flash Point	> 62.77 °C / > 145 °F	TCC	
Evaporation Rate	Not determined		
Flammability (Solid, Gas)	Not determined		
Upper Flammability Limits	6%		
Lower Flammability Limit	1%		
Vapor Pressure	< 5.0		
Vapor Density	5.3	(Air=1)	

Specific Gravity	0.79
Water Solubility	Insoluble in water
Solubility in other solvents	Not determined
Partition Coefficient	Not determined
Auto-ignition Temperature	Not determined
Decomposition Temperature	Not determined
Kinematic Viscosity	Not determined
Dynamic Viscosity	Not determined

10. STABILITY AND REACTIVITY

<u>Reactivity</u>	Not reactive under normal conditions.
<u>Chemical Stability</u>	Stable under recommended storage conditions.
<u>Possibility of Hazardous Reactions</u>	None under normal processing.
<u>Conditions to Avoid</u>	Incompatible Materials. Heat, shock, friction, static charges, and electrical current sources.
<u>Incompatible Materials</u>	Oxidizing agents. Strong acids.
<u>Hazardous Decomposition Products</u>	Thermal decomposition and combustion are not expected to occur except under extreme conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	May cause temporary irritation on eye contact.
Skin Contact	Harmful in contact with skin.
Inhalation	Harmful if inhaled.
Ingestion	May be harmful if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Petroleum Distillates, Hydrotreated light 64742-47-8	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 5.2 mg/L (Rat) 4 h
Aliphatic Hydrocarbon Solvent 64742-88-7	> 5000 mg/kg (Rat)	= 3000 mg/kg (Rabbit)	> 5.28 mg/L (Rat) 4 h
Petroleum distillates, hydrotreated heavy naphthenic 64742-52-5	> 5000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 5 mg/L (Rat) 4 h

Information on physical, chemical and toxicological effects

Symptoms	Please see section 4 of this SDS for symptoms.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	May cause an allergic skin reaction.
Carcinogenicity	Carcinogenic potential is unknown.

Aspiration hazard May be fatal if swallowed and enters airways.

Numerical measures of toxicity Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity Harmful to aquatic life with long lasting effects

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Petroleum Distillates, Hydrotreated light 64742-47-8		45: 96 h Pimephales promelas mg/L LC50 flow-through 2.2: 96 h Lepomis macrochirus mg/L LC50 static 2.4: 96 h Oncorhynchus mykiss mg/L LC50 static		
Aliphatic Hydrocarbon Solvent 64742-88-7	450: 96 h Pseudokirchneriella subcapitata mg/L EC50	800: 96 h Pimephales promelas mg/L LC50 static		100: 48 h Daphnia magna mg/L EC50
Petroleum distillates, hydrotreated heavy naphthenic 64742-52-5		5000: 96 h Oncorhynchus mykiss mg/L LC50		1000: 48 h Daphnia magna mg/L EC50

Persistence/Degradability Not determined.

Bioaccumulation Not determined.

Mobility Not determined

Other Adverse Effects Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT Not regulated (If shipped in NON BULK packaging by ground transport)

IATA Not regulated

IMDG Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA Listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*
- ENCS - Japan Existing and New Chemical Substances*
- IECSC - China Inventory of Existing Chemical Substances*
- KECL - Korean Existing and Evaluated Chemical Substances*
- PICCS - Philippines Inventory of Chemicals and Chemical Substances*
- AICS - Australian Inventory of Chemical Substances*

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Aliphatic Hydrocarbon Solvent 64742-88-7	X		

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	1	2	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	1	2	0	Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet