

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and
OSHA GHS

Printing date 04.11.2014

Revision: 04.11.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: Torch Coolant 30% PG Mixture**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use**
 SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites
 SU15 Manufacture of fabricated metal products, except machinery and equipment
 SU16 Manufacture of computer, electronic and optical products, electrical equipment
- **Application of the substance / the mixture** Coolant/ Cutting solution
- **1.3 Details of the supplier of the Safety Data Sheet**
- **Manufacturer/Supplier:**
 Hypertherm

 (USA)
 P.O. Box 5010,
 Hanover, NH 03755 USA
 +1 (603) 643-5638
- 
- (Europe)
 Vaartveld 9, 4704 SE
 Roosendaal, Nederlands
 +31 (0) 165 596 907 (Europe)
- E-Mail (competent person) – technical.service@Hypertherm.com
- **1.4 Emergency telephone number:**
 ChemTel Inc.
 (800)255-3924, +1 (813)248-0585

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
 The product is not classified as hazardous according to OSHA GHS regulations within the United States.
 The product is not classified as hazardous according to GHS regulations.
 The product is not classified as hazardous according to the CLP regulation.
- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC** Not applicable.
- **Information concerning particular hazards for human and environment:**
 The product does not have to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.
- **Classification system:**
 The classification is according to the latest editions of the EU-lists, and extended by company and literature data.
 The classification is in accordance with the latest editions of international substances lists, and is supplemented by information from technical literature and by information provided by the company.

(Contd. on page 2)

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and
OSHA GHS

Printing date 04.11.2014

Revision: 04.11.2014

Trade name: Torch Coolant 30% PG Mixture

(Contd. of page 1)

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
This product does not have a classification according to the CLP regulation.
The product is not classified as hazardous according to OSHA GHS regulations within the United States.
- **Hazard pictograms** Not Regulated
- **Signal word** Not Regulated
- **Hazard-determining components of labelling:** None.
- **Hazard statements** Not Regulated
- **Hazard description:**
- **WHMIS-symbols:** Not hazardous under WHMIS.
- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**



- **HMIS Long Term Health Hazard Substances**

None of the ingredients are listed.

- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 57-55-6 EINECS: 200-338-0	Propylene Glycol substance with a Community workplace exposure limit	25-50%
CAS: 95-14-7 EINECS: 202-394-1	benzotriazole ☒ Xn R22; ☒ Xi R36 R52/53 ----- ☒ Aquatic Chronic 2, H411 ☒ Acute Tox. 4, H302; Eye Irrit. 2, H319	< 1,0%

- **Additional information:** For the wording of the listed risk phrases refer to section 16.

(Contd. on page 3)

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and
OSHA GHS

Printing date 04.11.2014

Revision: 04.11.2014

Trade name: Torch Coolant 30% PG Mixture

(Contd. of page 2)

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** No special measures required.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**
Rinse with warm water.
If skin irritation is experienced, consult a doctor.
- **After eye contact:**
Remove contact lenses if worn.
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:**
Rinse out mouth and then drink plenty of water.
Do not induce vomiting; call for medical help immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**
Gastric or intestinal disorders when ingested.
- **Hazards** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** None.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:**
Wear self-contained respiratory protective device.
Wear fully protective suit.
- **Additional information** Use large quantities of foam as it is partially destroyed by the product.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Particular danger of slipping on leaked/spilled product.
For large spills, wear protective clothing.
For large spills, use respiratory protective device against the effects of fumes/dust/aerosol.
- **6.2 Environmental precautions:** No special measures required.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Send for recovery or disposal in suitable receptacles.
Dispose contaminated material as waste according to item 13.

(Contd. on page 4)

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and
OSHA GHS

Printing date 04.11.2014

Revision: 04.11.2014

Trade name: Torch Coolant 30% PG Mixture

(Contd. of page 3)

· **6.4 Reference to other sections**

- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**

- Prevent formation of aerosols.
- Avoid splashes or spray in enclosed areas.

· **Information about fire - and explosion protection:** No special measures required.

· **7.2 Conditions for safe storage, including any incompatibilities**

- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** Keep container tightly sealed.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· **Additional information about design of technical facilities:** No further data; see item 7.

· **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**

57-55-6 Propylene Glycol

WEEL (USA)	Long-term value: 10 mg/m ³
EV (Canada)	Long-term value: 155* 10** mg/m ³ , 50* ppm *vapour and aerosol;**aerosol only

- **DNELs** No further relevant information available.
- **PNECs** No further relevant information available.
- **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

- The usual precautionary measures are to be adhered to when handling chemicals.
- Keep away from foodstuffs, beverages and feed.

· **Respiratory protection:** Not required under normal conditions of use.

· **Protection of hands:**

- The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation.

· **Material of gloves**

(Contd. on page 5)

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and
OSHA GHS

Printing date 04.11.2014

Revision: 04.11.2014

Trade name: Torch Coolant 30% PG Mixture

(Contd. of page 4)

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Safety glasses

- **Body protection:** Not required under normal conditions of use.
- **Limitation and supervision of exposure into the environment** No special requirements.
- **Risk management measures** No special requirements.

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form: Liquid

Colour: Pink
Light red

- **Odour:** Slight.

- **Odour threshold:** Not determined.

- **pH-value at 20 °C:** 6

- **Change in condition**

Melting point/Melting range: Not Determined.

Boiling point/Boiling range: >212 °F / >100 °C

- **Flash point:** >203 °F / >95 °C

- **Flammability (solid, gaseous):** Not applicable.

- **Auto/Self-ignition temperature:** Not determined.

- **Decomposition temperature:** Not determined.

- **Self-igniting:** Product is not self-igniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower: Not determined.

Upper: Not determined.

- **Vapour pressure:** Not determined.

- **Density at 20 °C:** 1,0 ± 0,1 g/cm³

(Contd. on page 6)

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and
OSHA GHS

Printing date 04.11.2014

Revision: 04.11.2014

Trade name: Torch Coolant 30% PG Mixture

(Contd. of page 5)

- **Relative density** Not determined.
- **Vapour density** Not determined.
- **Evaporation rate** Not determined.
- **Solubility in / Miscibility with water:** Fully miscible.
- **Partition coefficient (n-octanol/water):** Not determined.
- **Viscosity:**
 - Dynamic:** Not determined.
 - Kinematic:** Not determined.
- **9.2 Other information** No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity**
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** Possible in traces.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
 - on the skin:** No irritant effect.
 - on the eye:** Slight irritant effect on eyes.
- **Sensitisation:** No sensitising effects known.
- **Additional toxicological information:**
The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version.
When used and handled according to specifications, the product does not have any harmful effects to our experience and the information provided to us.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.

(Contd. on page 7)

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and
OSHA GHS

Printing date 04.11.2014

Revision: 04.11.2014

Trade name: Torch Coolant 30% PG Mixture

(Contd. of page 6)

- **Additional ecological information:**
- **General notes:**
Negative ecological effects are, according to the current state of knowledge, not expected.
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Smaller quantities can be disposed of with household waste.
Can be burned with household garbage after consulting with the waste disposal facility operator and the pertinent authorities and adhering to the necessary technical regulations.
The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes. Residual materials should be treated as hazardous.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

- **14.1 UN-Number**
- **DOT, ADR, ADN, IMDG, IATA** Not Regulated
- **14.2 UN proper shipping name**
- **DOT, ADR, ADN, IMDG, IATA** Not Regulated
- **14.3 Transport hazard class(es)**
- **DOT, ADR, ADN, IMDG, IATA**
- **Class** Not Regulated
- **14.4 Packing group**
- **DOT, ADR, IMDG, IATA** Not Regulated
- **14.5 Environmental hazards:**
- **Marine pollutant:** No
- **14.6 Special precautions for user** Not applicable.
- **14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.
- **Transport/Additional information:** Not classified for Transportation of Dangerous Goods
- **UN "Model Regulation":** -

(Contd. on page 8)

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and
OSHA GHS

Printing date 04.11.2014

Revision: 04.11.2014

Trade name: Torch Coolant 30% PG Mixture

(Contd. of page 7)

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **United States (USA)**
- **SARA**

- **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

- **Section 313 (Specific toxic chemical listings):**

None of the ingredients are listed.

- **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

- **Proposition 65 (California):**

- **Chemicals known to cause cancer:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients are listed.

- **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients are listed.

- **Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

- **Carcinogenic Categories**

- **EPA (Environmental Protection Agency)**

None of the ingredients are listed.

- **IARC (International Agency for Research on Cancer)**

None of the ingredients are listed.

- **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients are listed.

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients are listed.

- **Canada**

- **Canadian Domestic Substances List (DSL)**

All ingredients are listed.

- **Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients are listed.

- **Canadian Ingredient Disclosure list (limit 1%)**

57-55-6 | Propylene Glycol

- **Other regulations, limitations and prohibitive regulations**

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

(Contd. on page 9)

Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and
OSHA GHS

Printing date 04.11.2014

Revision: 04.11.2014

Trade name: Torch Coolant 30% PG Mixture

(Contd. of page 8)

Substances of very high concern (SVHC) according to REACH, Article 57
--

None of the ingredients are listed.

<ul style="list-style-type: none"> · 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.
--

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**

H302 Harmful if swallowed.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

R22 Harmful if swallowed.

R36 Irritating to eyes.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

- **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

Acute Tox. 4: Acute toxicity, Hazard Category 4

Eye Irrit. 2: Serious eye damage/eye irritation, Hazard Category 2

Aquatic Chronic 2: Hazardous to the aquatic environment - Chronic Hazard, Category 2

- **Sources**

SDS Prepared by:

ChemTel Inc.

1305 North Florida Avenue

Tampa, Florida USA 33602-2902

Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573

Website: www.chemtelinc.com